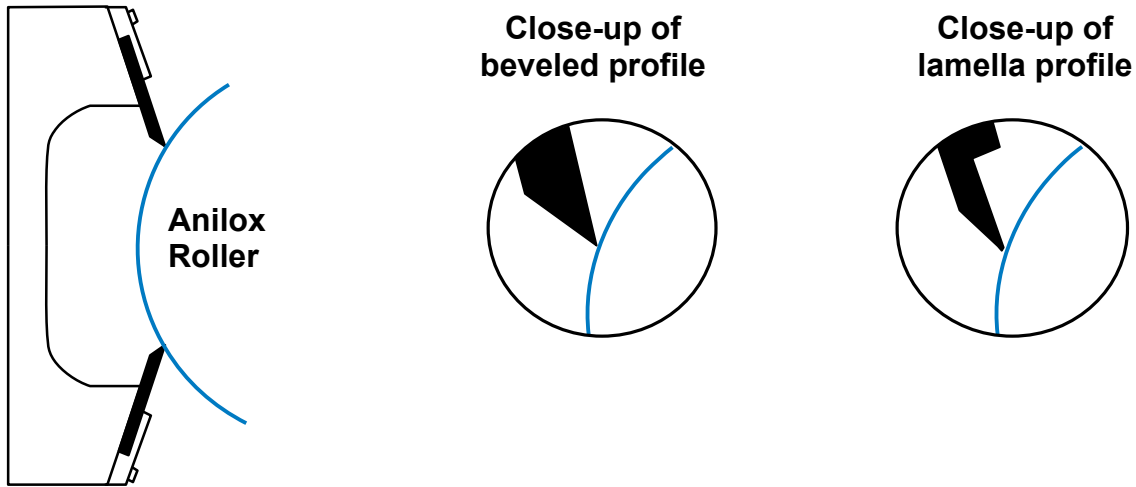


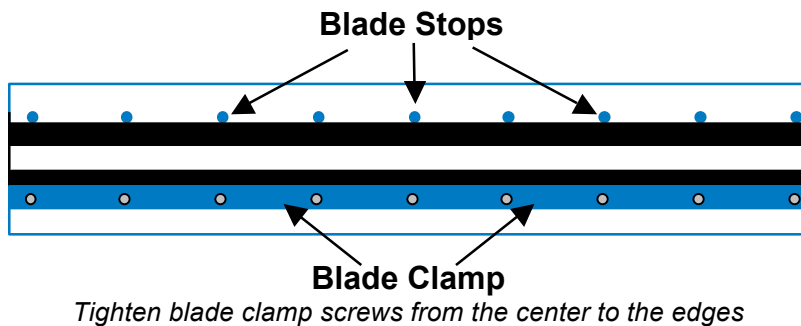
## Blade Orientation

Insert the blade so the beveled edge of the blade faces away from the anilox roller.



## Installing the Blades

- Step 1:** Clean the surface that the blade will rest on and insert the blade firmly against the blade stops.
- Step 2:** Tighten the blade clamp beginning in the center and work towards the edges. Do not over-tighten the clamps or the blade may buckle.



## Maximizing Blade Life

Minimizing blade pressure against the anilox roller will extend blade life. Use the minimum amount of blade-to-anilox pressure required to wipe the surface of the anilox cleanly.

\*\*\*each time a new anilox is used a new Dr. blade should be installed.\*\*\*

Please contact us with any questions or problems.