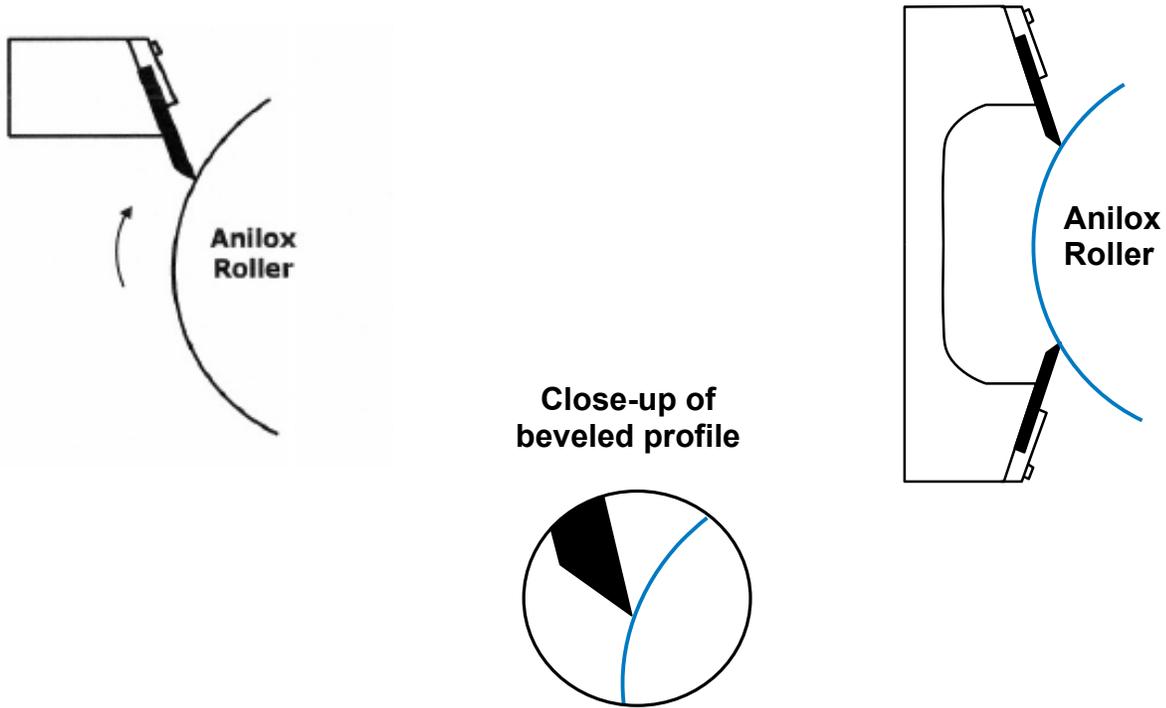


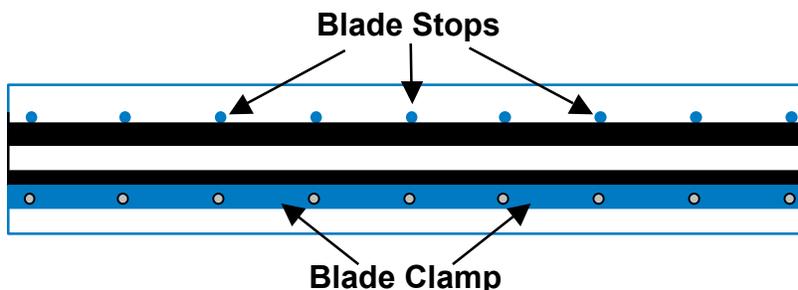
Blade Orientation

Insert the blade so the beveled edge of the blade faces away from the anilox roller.



Installing the Blades

- Step 1:** Clean the surface that the blade will rest on and insert the blade firmly against the blade stops.
- Step 2:** Tighten the blade clamp beginning in the center and work towards the edges. Do not over-tighten the clamps or the blade may buckle.



Tighten blade clamp screws from the center to the edges

Maximizing Blade Life

Minimizing blade pressure against the anilox roller will extend blade life. Use the minimum amount of blade-to-anilox pressure required to wipe the surface of the anilox cleanly.

Please contact us with any questions or problems.